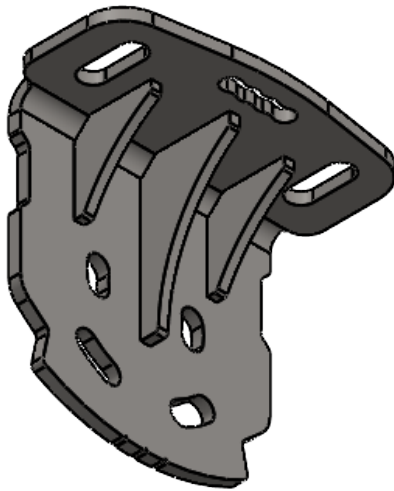
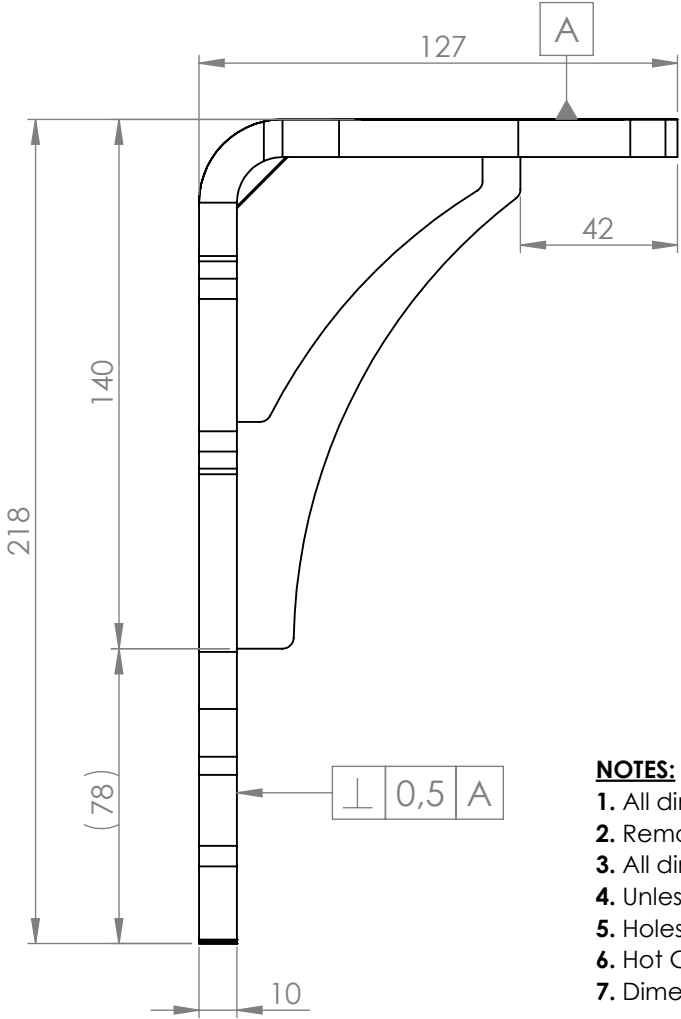




Pos.	Description	Part N°.	Qty.	Weight (kg)	Material	Remarks
1	Chapa Plegada Soporte Reductor	A-103	1	4.75	S355JR	
2	Chapa Cartela Soporte Red. -1	A-104	2			
3	Chapa Cartela Soporte Red. -2	A-105	1	0.15	S355JR	

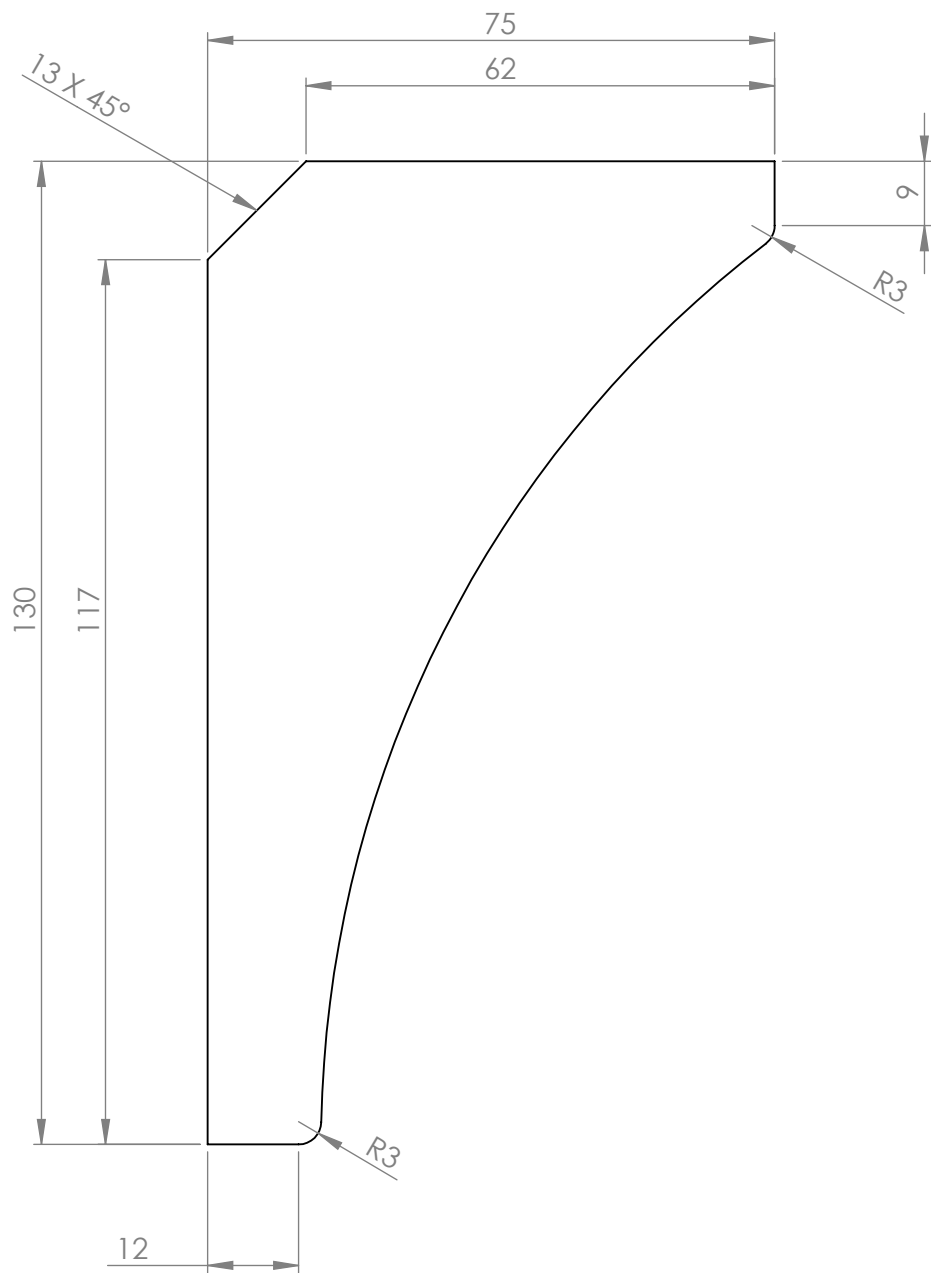


- NOTES:**
1. All dimensions are in millimeters.
 2. Remove all burrs and sharp edges, all holes must be free of burrs or wastes.
 3. All dimensions include the material treatment thickness.
 4. Unless otherwise specified, cutting tolerances according **ISO 2768-m**.
 5. Holes diameter tolerance **±0,5 mm**.
 6. Hot Galvanizing According to **ISO 4162** and **ASTM 123**.
 7. Dimensiions according to supplier requirements.

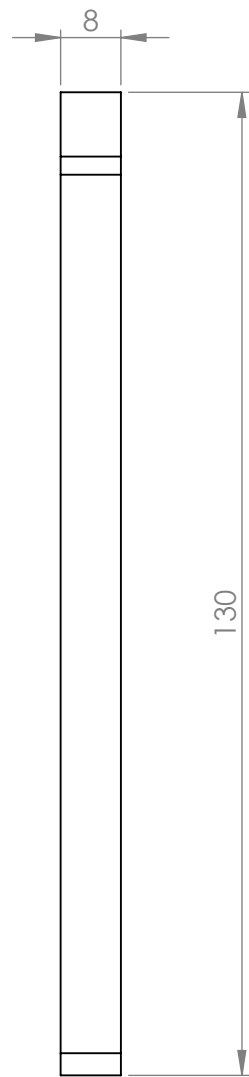
- WELD NOTES:**
1. Welds made by WPS in accordance with **ISO 15609-1**.
 2. The WPS shall be based on WPQR qualified according to **ISO 15614-1**
 3. Welders shall be qualified according to **ISO 9606-1**

- ANTICORROSION TREATMENT:**
1. Hot dip galvanized according to **UNE-EN ISO 1461** or **ASTM A123**.
 2. No excess galvanizing deposits or byproducts allowed. N.B. Surfaces have mating parts.

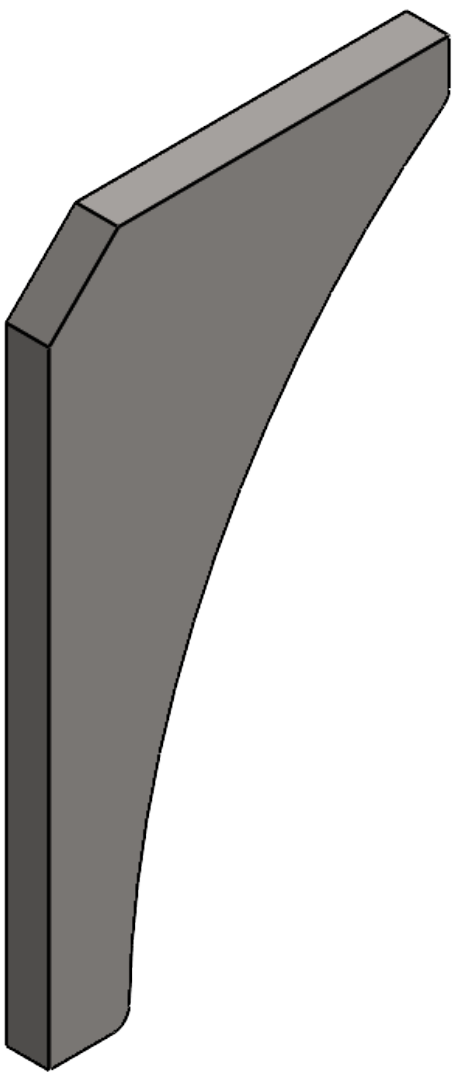
S-100_CS_A		10 mm 8 mm	SOPORTE CORONA DE GIRO/SLEWING DRIVE SUPPORT		5,5 kg	H.D.G	
PART CODE		THICKNESS	DESCRIPTION:			PESO/WEIGHT	MATERIAL / TREAT.
DRAWING:			Rev./ Rev.	Escala/Scale:	Hoja/Sheet		
23-ID002_S-100_CS_A			00	1:2	A3		
Diferencias para cotas sin tolerancias (mm) Difference in sidecuts without tolerance (mm)			FECHA/DATE:		NOMBRE/NAME:		MECANIZADOS SOLARES S.L. Plaza de la Encina 10-11, Núcleo 5, 3ª Planta 28760 Tres Cantos (Madrid) www.mecasolar.com
de	0 6 30 100 300 >1000		Dibujado/Drawn 05/10/2023		J.D.O.		
a	6 30 100 300 1000		Revisado/Checked 05/10/2023		D.S.P.		
±	0,1 0,2 0,3 0,5 0,8 1		Aprobado/Approved 05/10/2023		P.S.R.		
Plano propiedad de MECASOLAR S.L. esta prohibido reproducir o comunicar sin autorización Drawing property of MECASOLAR S.L. is prohibited reproduce or communicate without authorization							HOJA 1 DE 1



FRONT VIEW



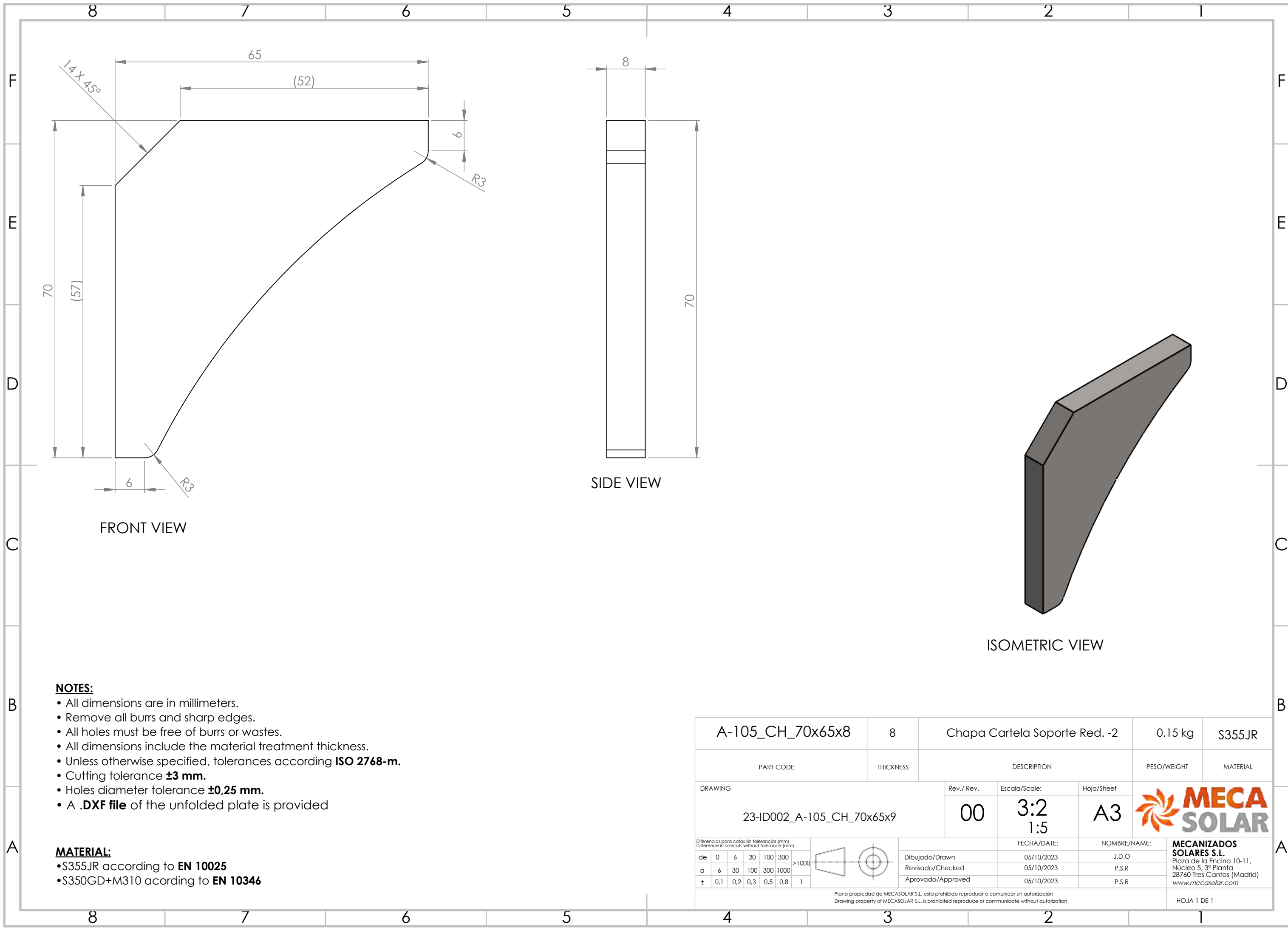
ISOMETRIC VIEW



- NOTES:**
- All dimensions are in millimeters.
 - Remove all burrs and sharp edges.
 - All holes must be free of burrs or wastes.
 - All dimensions include the material treatment thickness.
 - Unless otherwise specified, tolerances according **ISO 2768-m**.
 - Cutting tolerance **±3 mm**.
 - Holes diameter tolerance **±0,25 mm**.
 - A **.DXF file** of the unfolded plate is provided

- MATERIAL:**
- S355JR according to **EN 10025**
 - S350GD+M310 according to **EN 10346**

A-104_CH_130x75x8										mm		Chapa Cartela Soporte Red. -1				0.28 kg		S355JR			
PART CODE										THICKNESS		DESCRIPTION						PESO/WEIGHT		MATERIAL	
DRAWING												Rev./ Rev.		Escala/Scale:		Hoja/Sheet					
23-ID002_A-104_CH_130x75x8										00		3:2 1:5		A3							
Diferencias para cotas sin tolerancias (mm) Difference in sidecuts without tolerance (mm)												FECHA/DATE:				NOMBRE/NAME:		MECANIZADOS SOLARES S.L. Plaza de la Encina 10-11, Núcleo 5, 3º Planta 28760 Tres Cantos (Madrid) www.mecasolar.com			
de		0	6	30	100	300	>1000		Dibujado/Drawn			05/10/2023		J.D.O							
a		6	30	100	300	1000			Revisado/Checked			05/10/2023		P.S.R							
±		0,1	0,2	0,3	0,5	0,8	1		Aprobado/Approved			05/10/2023		P.S.R							
Plano propiedad de MECASOLAR S.L. esta prohibido reproducir o comunicar sin autorización Drawing property of MECASOLAR S.L. is prohibited reproduce or communicate without authorization																HOJA 1 DE 1					



NOTES:

- All dimensions are in millimeters.
- Remove all burrs and sharp edges.
- All holes must be free of burrs or wastes.
- All dimensions include the material treatment thickness.
- Unless otherwise specified, tolerances according **ISO 2768-m**.
- Cutting tolerance **±3 mm**.
- Holes diameter tolerance **±0,25 mm**.
- A **.DXF file** of the unfolded plate is provided

MATERIAL:

- S355JR according to **EN 10025**
- S350GD+M310 according to **EN 10346**

A-105_CH_70x65x8		8	Chapa Cartela Soporte Red. -2		0.15 kg	S355JR
PART CODE		THICKNESS	DESCRIPTION		PESO/WEIGHT	MATERIAL
DRAWING			Rev./ Rev.	Escala/Scale:	Hoja/Sheet	
23-ID002_A-105_CH_70x65x9			00	3:2 1:5	A3	
Diferencias para cotas sin tolerancias (mm) Difference in sidecuts without tolerance (mm)			FECHA/DATE:		NOMBRE/NAME:	
de	0	6	30	100	300	>1000
a	6	30	100	300	1000	
±	0,1	0,2	0,3	0,5	0,8	1
			Dibujado/Drawn		J.D.O	
			Revisado/Checked		P.S.R	
			Aprovado/Approved		P.S.R	
			05/10/2023		05/10/2023	
			05/10/2023		05/10/2023	
			Plano propiedad de MECASOLAR S.L. esta prohibido reproducir o comunicar sin autorización Drawing property of MECASOLAR S.L. is prohibited reproduce or communicate without authorization		MECANIZADOS SOLARES S.L. Plaza de la Encina 10-11, Núcleo 5, 3ª Planta 28760 Tres Cantos (Madrid) www.mecasolar.com	
					HOJA 1 DE 1	